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FIG.1A PRIOR ART

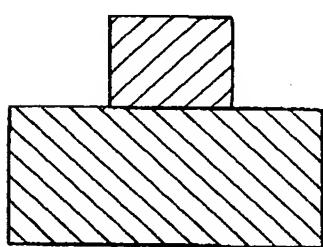
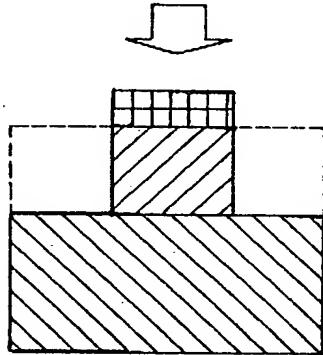
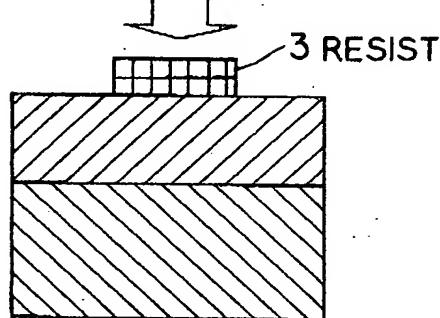
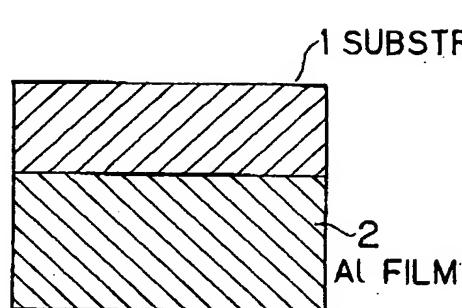


FIG.1B PRIOR ART

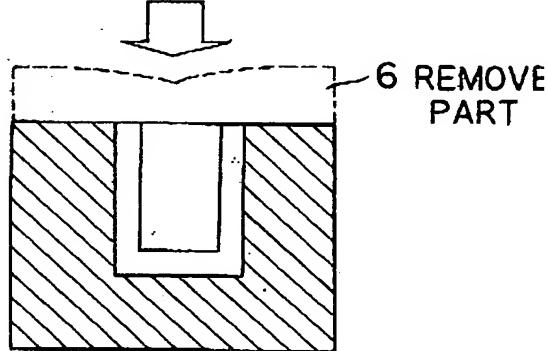
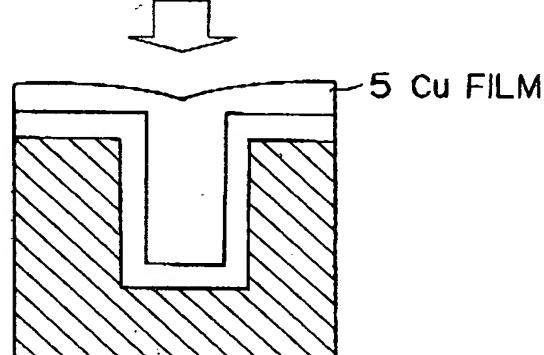
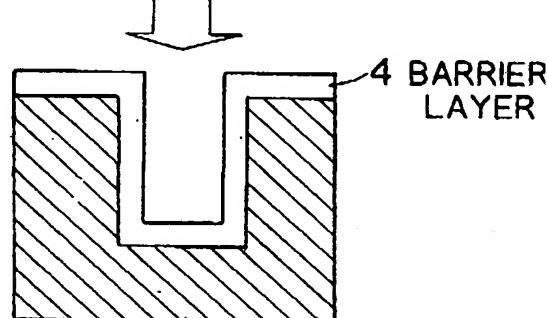
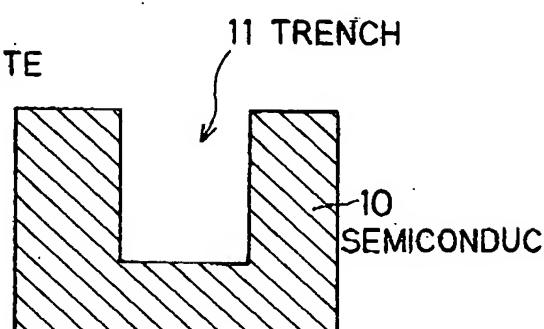
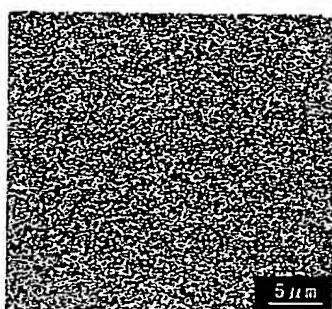


FIG.2A

INVENTION



AFTER 4 HOURS



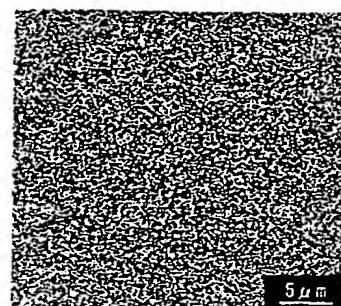
AFTER 18 HOURS



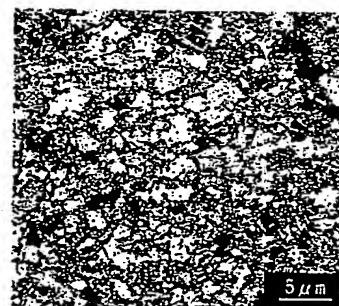
AFTER 61 HOURS

FIG.2B

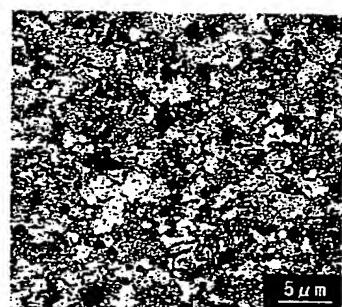
COMPARATIVE EXAMPLE



AFTER 3 HOURS



AFTER 25 HOURS



AFTER 173 HOURS

FIG.3A

INVENTION



AFTER 4 HOURS



AFTER 18 HOURS



AFTER 61 HOURS

FIG.3B

COMPARATIVE EXAMPLE



AFTER 3 HOURS



AFTER 25 HOURS



AFTER 173 HOURS

FIG.4A



SURFACE

CROSS SECTION

FIG.4B



SURFACE

CROSS SECTION

FIG.5

